

B1 as a base point. This folding step will also be described in detail later as to the step of forming the open surface. The bottom 7 is fusion-sealed to this side tabs 6b. In Fig. 2 showing the state in which the gusset bag is folded, the bottom is V-shaped.--

---

Page 11, replace the second full paragraph as follows:

---

B2 --A material fed from a material roll 11 is pulled out by a payoff roll, and the material vertical posture is changed by a turn bar into a horizontal posture. The material is cut at the center into two halves which are separated into a pair of upper and lower flat films 12a and 12b. These flat films 12a and 12b form flat surfaces 2a and 2b in two left and right rows of the bag main body 2. In other words, the flat films 12a and 12b are transferred by a transfer unit 14 composed of a feed roller 13 and the like in such a manner that the flat films 12a and 12b opposed to each other in a vertical direction form the front surface and the back surface of a bag. The materials are fed continuously. However, the flat films are intermittently sent by a step roller or the like not shown in the subsequent steps, and other operations are carried out during the period when the intermittently sent flat films stop.--

---